

PATENT ABSTRACTS OF JAPAN

(11) Publication number : 05-006763
 (43) Date of publication of application : 14.01.1993

(51) Int. Cl. H01M 4/32
 H01M 4/04

(21) Application number : 03-154410 (71) Applicant : SHIN KOBE ELECTRIC MACH CO LTD
 (22) Date of filing : 26.06.1991 (72) Inventor : KUNIMOTO TAKESHI
 TORITSUKA TAKAHISA

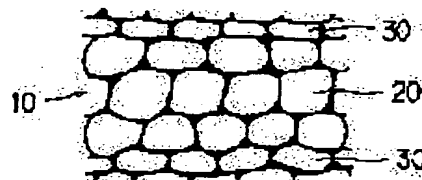
(54) MANUFACTURE OF SPONGY METAL POROUS BODY FOR ELECTRODE PLATE

(57) Abstract:

PURPOSE: To manufacture a spongy metal porous body for electrode plate difficult to fall an active material by pressing the body in the thickness direction so as to keep three-dimensional network and internally generate a spring-back.

CONSTITUTION: Anodes are disposed on both thickness directional surface parts of a porous material, the porous material is plated to produce a spongy metal porous material.

Receiving surface members are disposed on both the thickness directional surfaces of the porous material, the porous material is then pressed in the thickness direction so that the three-dimensional network is kept and a spring-back is internally generated to provide a spongy metal porous body 10 for electrode plate 10. The average pore diameter of a porous part 20 in the center part of the porous body 10 is nearly the same as the average pore diameter of the porous material, and the average pore diameter of a surface porous part 30 can be smaller than the average pore diameter in the center part. Thus, an electrode plate difficult to fall an active material and having a high active material charging ratio can be provided with a simple method of pressing.



LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for
application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's
decision of rejection]

[Date of requesting appeal against
examiner's decision of rejection]

[Date of extinction of right]

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(19)

(11) Publication number:

Generated Document.

PATENT ABSTRACTS OF JAPAN(21) Application number: **03154410**(51) Intl. Cl.: **H01M 4/32 H01M 4/04**(22) Application date: **26.06.91**

(30) Priority:	(71) Applicant: SHIN KOBE ELECT LTD
(43) Date of application publication: 14.01.93	(72) Inventor: KUNIMOTO TAKESI TORITSUKA TAKAH
(84) Designated contracting states:	(74) Representative:

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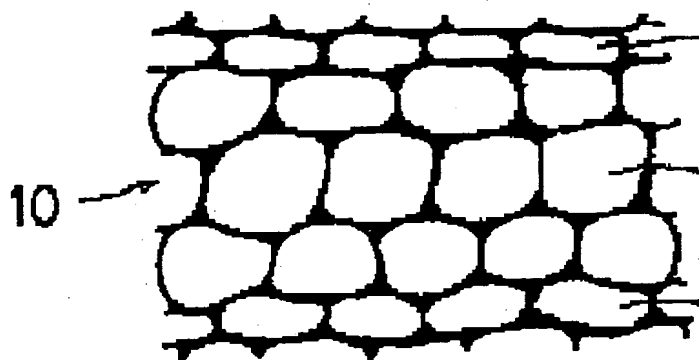
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(19) 日本国特許庁 (J P)

(12) 公開特許公報 (A)

(11) 特許出願公開番号

特開平5-6763

(43) 公開日 平成5年(1993)1月14日

(51) Int.Cl. ⁵	識別記号	庁内整理番号	F I	技術表示箇所
H 0 1 M 4/32		8520-4K		
4/04	Z	8939-4K		

審査請求 未請求 請求項の数1(全 4 頁)

(21) 出願番号 特願平3-154410

(22) 出願日 平成3年(1991)6月26日

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(54) 【発明の名称】 極板用スポンジ状金属多孔体の製造方法

(57) 【要約】

【目的】 表面部の平均孔径が内部の平均孔径より十分に小さく、しかも上下方向を逆にしても活物質が脱落しにくい極板用スポンジ状金属多孔体を、簡単な加工作業により製造する。

【構成】 連続した三次元網目構造を有するスポンジ状金属多孔体素材の厚み方向の両面上に受面部材を配置した後、受面部材と一緒にスポンジ状金属多孔体素材を一對のローラプレスを用いてプレスして、スポンジ状金属多孔体10を得る。

